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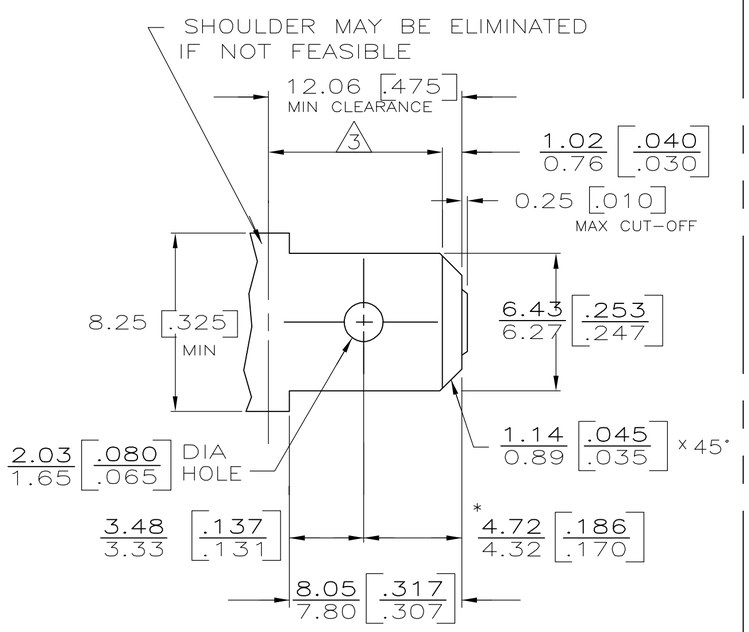
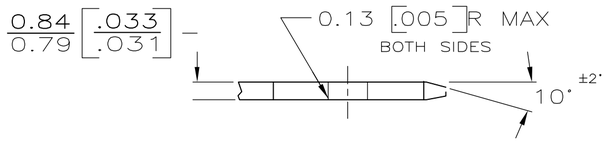
LOC	DIST
AF	50

REVISIONS

P	LTR	DESCRIPTION	DATE	DWN	APVD
	R1	REV PER ECR 06-000652	17JAN06	JR	ED

SUGGESTED MATING TAB

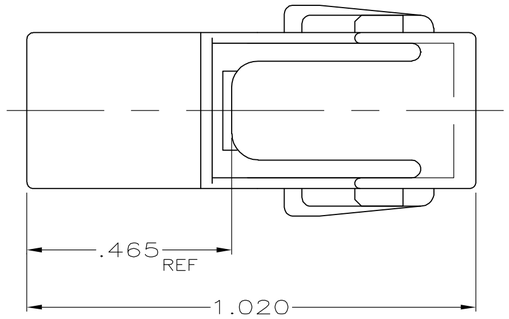


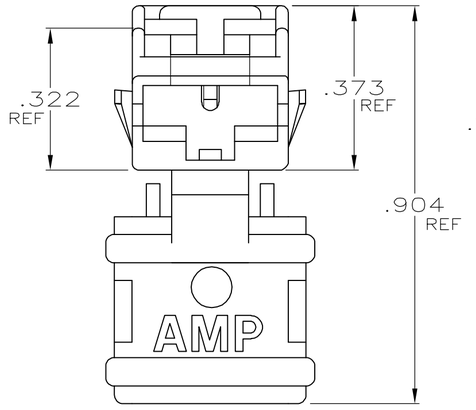


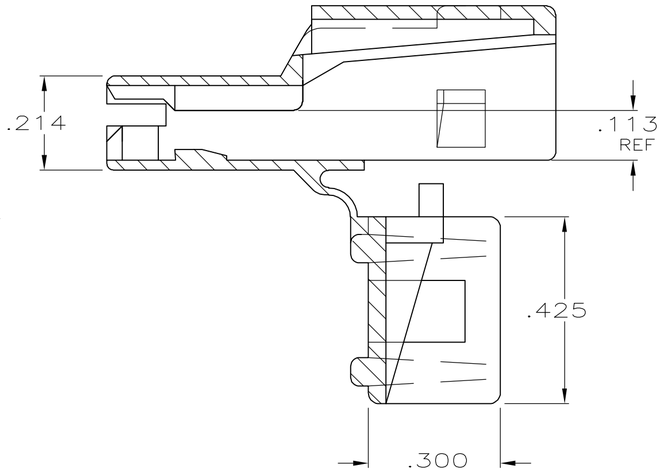
1 – MATL: 1/2 H BRASS OR NICKEL PL STEEL.
2 – NO BURRS PERMISSIBLE AT HOLE.
3 – MUST BE FLAT WITHIN 0.076 [.003] OVER THIS LENGTH.
4 – TIN PLATING IS REQUIRED ON BRASS WHEN TERMINAL TEMP. IS OVER 225° F.
5 – HOLE MUST BE SYMMETRICAL ABOUT TAB ℄ WITHIN 0.076 [.003]

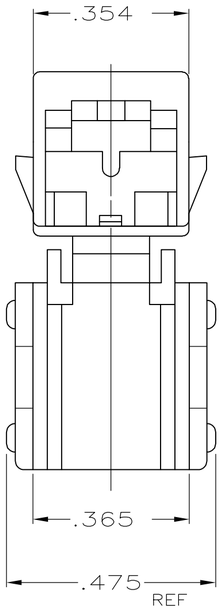
* TO BE USED ONLY WHEN SHOULDER IS ELIMINATED.

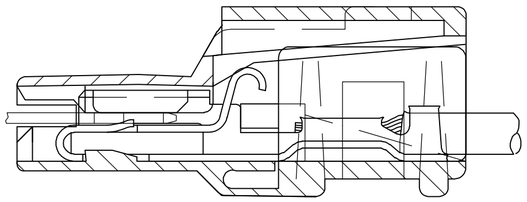
1 PRELIMINARY – NOT FOR PRODUCTION











ASSEMBLY VIEW

FINISH– COLOR	MATERIAL	PART NO
BLACK	4/6 NYLON, V2	1 520961-4
NATURAL	6/6 NYLON, V2	520961-3
NATURAL	66/6 NYLON, VO	1 520961-2
BLACK	6/6 NYLON, V2	520961-1

THIS DRAWING IS A CONTROLLED DOCUMENT.

DIMENSIONS: INCHES

TOLERANCES UNLESS OTHERWISE SPECIFIED:
0 PLC ± –
1 PLC ± –
2 PLC ± –
3 PLC ± .010
4 PLC ± –
ANGLES ± –

MATERIAL: SEE TABLE
FINISH: SEE TABLE

DWN	JR RUTH	1/5/89
CHK	MS FEHER	1/5/89
APVD	J GILLESPIE	3/7/89
PRODUCT SPEC	–	
APPLICATION SPEC	–	
WEIGHT	–	

tyco Electronics — Tyco Electronics Corporation, Harrisburg, PA 17105-3608

NAME: HOUSING, POSITIVE-LOCK, .250 SERIES, MK I –

SIZE	CAGE CODE	DRAWING NO	RESTRICTED TO
A2	00779	C-520961	–

CUSTOMER DRAWING | SCALE 4:1 | SHEET 1 OF 1 | REV R1

520961